•	r ID 63960 per 22, 2010 9:53												Page
Revision ID:	D3595-063-450 RUBBER CUSHIO	N		A	Accept				s	Setup	Start Stop		- 
	11/22/2010 Sta	art Qty: 25.00 q'd Qty: 25.00				Cust Item I Customer:	D:				•		11 <b>8</b>
	Process Plan:	/ (		211-22	Tooling: SPC (Y/N):		ate:		F	₹un	Start Stop		
Sequence ID/ Work Center ID		eration ecription	·····		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision	Nbr			34.74								
D3595	Rev A												
100  Waterjet  FLOW CNC Waterje		OW WATER JET  Memo  1-Cut as po  Deburr if n	er Dwg D3595 ecessary	□Dwg Rev:_	0.00 0.00 □Prog Rev:	□2-			Bu	<u> </u>	<u>- )'</u> s		8)
110 	QC2	2- Inspect parts off	machine FAI/F.	AIB	0.00	89°			PIS:	<u>(6-(</u>	<u>(− )</u> *		
120 	QC8	8- Inspect parts - se Memo	cond check		0.00	ulular		(	ounto (28	· -)—			

Quality Control

Dart Aerospace Ltd	
--------------------	--

W/O:			W	ORK ORDER CHA	NGES								
DATE	STEP	PRO	OCEDURE CHA		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
								Frod Wigi					
÷													
Part No	:	PAR #:	Fault Cate	aorv:	NCR: Yes No DQA: Date:								
		lesolution:											
NCR:			WORK ORDER NON-CONFORMANCE (NCR)  Corrective Action Section B										
DATE	STEP	Description of NC	Description of NC Corrective Action			6:	Verifica	ation	Approval	Approval			
DAIL	J.L.	Section A	Initial Chief Eng	Action Descript Chief Eng	ion 	Sign & Date	Sectio	n C	Chief Eng	QC Inspector			
									į				
									j j				
		1000											

#### Work Order ID 63960

Monday, November 22, 2010 9:53:34 AM



Page 2

Item ID:

D3595-063-450

Accept

Setup Start

Revision ID:

Item Name:

RUBBER CUSHION

**Start Date:** 

11/22/2010

**Start Qty: 25.00** 

**Required Date:** 11/29/2010

Rea'd Otv: 25.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Date:



Stop

Start

Stop

Sequence ID/

Work Center ID

130

Identify as per dwg & Stock Location: X tobe 14500.00

Tool ID

Tool # Plan

Accept **Qty** Code

Reject Qty

Run

Reject Number

Insp. Stamp

Packaging

Packaging

Memo

0.00

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/11/2696) MC 10-11-26

W/O:			WC	RK ORDER CHANG	GES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	A:	Date:	
		solution:							
NCR:			WORK ORDI	R NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC		tion B		cation	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
									•
							,		
						-			
							,		

### **Picklist Print**

Monday, November 22, 2010 9:53:38 AM

Work Order ID: 63960

D3595-063-450 Parent Item:

Pare:.. Item Name: RUBBER CUSH ON



Start Date: 11/22/2J10

Required Date: 11/29/2.10

Page 1

**Start Oty: 25.00** 

Required Oty: 25.00

Comments:

IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3595		Manufactured	No			100	sf	0.0000	0.0196	0.515789	1		
										P3(	0-11-0	50	

Rubber Cushion (per sq ft)

m NEO805.125

103838



W/O:			V	ORK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
·									
				-					
Part No		PAR #:	Fault Ca	tegory:	NCR: Yes	No <b>DQ</b>	A:	Date:	
		esolution:							
NCR:			WORK OR	DER NON-CONFORMAN	NCE (NC	R)			
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description	B Sign		cation	Approval	Approval
	1				i Siui	ست ا		0.5.4.5	001
	<u>'</u>	Section A	Chief Eng	Chief Eng	Dat	e Sect	ion C	Chief Eng	QC Inspector
		Section A			Dat	e Sect	ion C	Chief Eng	QC Inspector
		Section A			Dat	Sect	ion C	Chief Eng	QC Inspector
		Section A			Dat	Sect	ion C	Chief Eng	QC Inspector
		Section A			Dat	Sect	ion C	Chief Eng	QC Inspector
		Section A			Dat	Sect	ion C	Chief Eng	QC Inspector
		Section A			Dat	Sect	ion C	Chief Eng	QC Inspector
		Section A			Dat	Sect	ion C	Chief Eng	QC Inspector
		Section A			Dat	Sect e Sect	ion C	Chief Eng	QC Inspector

DART ALROSPACE LTD	Work Order:	439 60
Description: Rubber Cushion	Part Number:	D3595-063-450
Inspection Dwg: D3595 Rev: A		Page 1 of 1

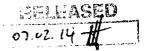
		FIRS	ST A	ARTICLE IN	SPECTIO	ON CHE	CKLIS	Т		
			Х	First Artic	le _	Proto	type			
i	Drawing imenaion	Tolerance	9	Actual Dimension	Accept	Reject	Meth Inspe		Coi	mments
	0.63	+/-0.030		الم. مالال.	SE.		UB	02		
	4.50	+/-0.030		4.509	*		V			
	0.125	+/-0.010		, 131	F		٧			
						-				
	<u> </u>									
										· · · · · · · · · · · · · · · · · · ·
	·						1		<u> </u>	
Meas	ured ລy:	18	7 [	Audited by:	2		Proto	type A	pproval:	N/A
	Date:	16-11-75	<u> </u>	Date:	10/11/05				Date:	N/A
Rev	Date	Change						Revis	ed by	Approved
A	08.01.23							KJ/EC	ed by	- Z

W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								1 Tod Wigi	
,									
Part No		PAR #:	Fault Cat	egory:	_ <b>NCR:</b> Ye	s No D	QA:	Date: _	
	R	esolution:	Dispositi	on:	_ QA: N/C	Closed: _		Date: _	
NCR:	•	\	WORK ORE	DER NON-CONFORMA	ANCE (NO	R)			
DATE	STEP	Description of NC		Corrective Action Secti		Veri	fication	Approval	Approval
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da	1&r∣ <sub>Se</sub>	ction C	Chief Eng	QC Inspector
							····		

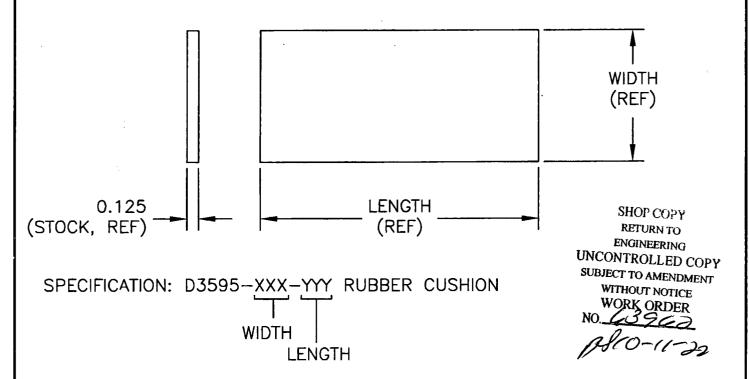
<sup>\*</sup>H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE



DESIGN	PH D	RAWN BY	DART AEROSPAC HAWKESBURY, ONTARIO, O	
CHECKED	·// A	PPROVED //	DRAWING NO.	REV. A
-	<del>///</del>	th	1 D3595	SHEET 1 OF 1
DATE			TITLE	SCALE
07.02.	07		RUBBER CUSHION	NTS
A		07.02.07	NEW ISSUE	



# SPECIFICATION CONTROL DRAWING



EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

### **NOTES**

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	CEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									· •	
Part No		PAR #:								
	R	esolution:				• •			Date: _	
NCR:		WORK ORDER NON-CONFORMANCE (NO								
DATE	STEP	Description of NC		Corrective Action Section	ion B		Verific	ation	Approval	Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
		: 								
	-									

<sup>\*</sup> H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE